



SPECIFICATIONS

CONTACT RATING: Dependent upon contact material See page 11.

MECHANICAL LIFE: 40,000 make-and-break cycles.

CONTACT RESISTANCE: 10mΩ max. initial @ 2-4VDC
100mA for both silver and gold plated contacts.

INSULATION RESISTANCE: 1,000 MΩ min.

DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.

OPERATING TEMPERATURE: -30°C to 85°C.

MATERIALS

CASE: Diallyl phthalate (DAP) (UL94v-0).

ACTUATOR: Brass, chrome plated.

BUSHING: Brass, nickel plated.

HOUSING: Stainless steel.

SWITCH SUPPORT: Brass, tin plated.

CONTACT / TERMINALS: Brass, Silver or gold plated. (See Page 11)



HOW TO ORDER

MODEL NO.	ACTUATOR	BUSHING	TERMINATIONS	CONTACT MATERIAL	SEAL	RoHS SOLDERING
□□□□	□□	□□□	□□□	□	□	□
Model NO.	Actuator		Terminations	Contact material	Seal	RoHS soldering
1MS1 SP On-None-On	T1 10.41 high		M1 Solder lug	Q Silver	E EPOXY (std)	high
1MS2 SP On-None-Mom	T2 5.08 high		M2 PC thru-hole	R Gold	N NO EPOXY	
1MS3 SP On-Off-On	T3 13.97 high		M3 Quick connect	G Gold, pure-tin		
1MS4 SP Mom-Off-Mom	T4 16.26 high		M51 18.70 high, wire wrap	S Silver, pure-tin		
1MS5 SP On-Off-Mom	T5 21.34 high		M52 24.20 high, wire wrap	C Gold over silver		
1MD1 DP On-None-On	T6 Flatted, anti-rotation		M53 10.55 high, wire wrap	K Gold over silver, pure-tin		
1MD2 DP On-None-Mom	T61 Flatted, anti-rotation		M54 26.97 high, wire wrap			
1MD3 DP On-Off -On	T62 Lever handle with cap		M6 Right angle, PC thru-hole			
1MD4 DP Mom-Off-Mom	T63 Flatted, anti-rotation		M6N Right angle, Snap-in, PC thru-hole			
1MD5 DP On-Off-Mom	T7 12.37 high, 15/32 bushing		M7 Vertical right angle, PC thru-hole			
1MD6 DP On-On-On	T8 17.56 high, 15/32 bushing		VS2 11.68 high, V-bracket			
1MD7 DP Mom-On-Mom	T9 Plastic, 21.3 high		V2N 11.68 high, Snap-in, V-bracket			
1MD8 DP On-On-Mom	TA 26.30 high lever handle		VS3 16.00 high, V-bracket			
1M31 3P On-None-On	with cap, 15/32 bushing		VS4 11.68 high, V-bracket			
1M32 3P On-None-Mom	T11 Plastic, 12.2 high		VS5 16.00 high, V-bracket			
1M33 3P On-Off-On	TL1 Locking lever 16.00 high		Bushing			
1M34 3P Mom-Off-Mom.	TL2 Locking lever 16.26 high		B1 8.89 high, keyway (thd std)			
1M35 3P On-Off-Mom	TL3 Locking lever 17.28 high		B2 8.89 high, keyway (non-thd)			
1M41 4P On-None-On			B3 7.10 high, keyway (thd)			
1M42 4P On-None-Mom			B4 7.10 high, keyway (non-thd)			
1M43 4P On-Off-On			B5 7.52 high, flat (torque)			
1M44 4P Mom-Off-Mom			B6 8.00 high, keyway (torque)			
1M45 4P On-Off-Mom			B7 8.89 high, flat (thd std)			
1M46 4P On-On-On			B8 8.89 high, keyway (metric thd)			
1M47 4P Mom-On-Mom			B9 7.52 high, flat (splash proof)			
1M48 4P On-On-Mom			B11 7.55 high, keyway (thd std)			
			B12 7.55 high, keyway (non-thd)			
			B13 11.38 high, keyway (15/32 bushing)			
			B14 11.90 high, flat (splash proof)			
			B15 7.55 high, flat (thd std)			
			B16 7.55 high, flat (non-thd)			
			B17 3.50 high, keyway			
			B18 11.38 high, keyway (15/32 bushing)			
			B20 11.38 high, keyway (15/32 bushing)			
			B25 8.00 high, keyway, locking lever (thd)			
			B26 8.00 high, keyway, locking lever (nin-thd)			

SWITCH FUNCTION



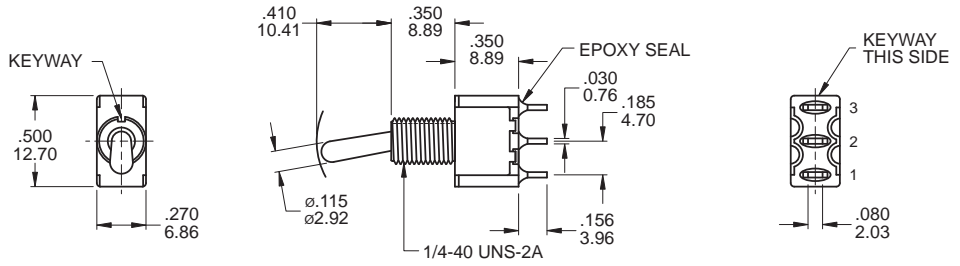
1M
Toggle Switches

NO. POLES	UL/CSA MODEL NO.	MODEL NO.	SWITCH FUNCTION			CONNECTED TERMINALS / SCHEMATIC		
			POS.1	POS.2	POS.3	POS.1	POS.2	POS.3
SP	Q1111	1MS1	ON	NONE	ON	2-3 	N/A	2-1
	Q1112	1MS2	ON	NONE	MOM			
	Q1113	1MS3	ON	OFF	ON			
	Q1114	1MS4	MOM	OFF	MOM			
	Q1115	1MS5	ON	OFF	MOM			
DP	Q1121	1MD1	ON	NONE	ON	2-3,5-6 	N/A	2-1,5-4
	Q1122	1MD2	ON	NONE	MOM			
	Q1123	1MD3	ON	OFF	ON			
	Q1124	1MD4	MOM	OFF	MOM			
	Q1125	1MD5	ON	OFF	MOM			
	Q1126	1MD6	ON	ON	ON			
	▲ Q1127	1MD7	MOM	ON	MOM			
	▲ Q1128	1MD8	ON	ON	MOM			
3P	Q1131	1M31	ON	NONE	ON	2-3,5-6,8-9 	N/A	2-1,5-4,8-7
	Q1132	1M32	ON	NONE	MOM			
	Q1133	1M33	ON	OFF	ON			
	Q1134	1M34	MOM	OFF	MOM			
	Q1135	1M35	ON	OFF	MOM			
4P	Q1141	1M41	ON	NONE	ON	2-3,5-6,8-9,11-12 	N/A	2-1,5-4,8-7,11-10
	Q1142	1M42	ON	NONE	MOM			
	Q1143	1M43	ON	OFF	ON			
	Q1144	1M44	MOM	OFF	MOM			
	Q1145	1M45	ON	OFF	MOM			
	Q1146	1M46	ON	ON	ON			
	▲ Q1147	1M47	MOM	ON	MOM			
	▲ Q1148	1M48	ON	ON	MOM			

MOM= MOMENTARY

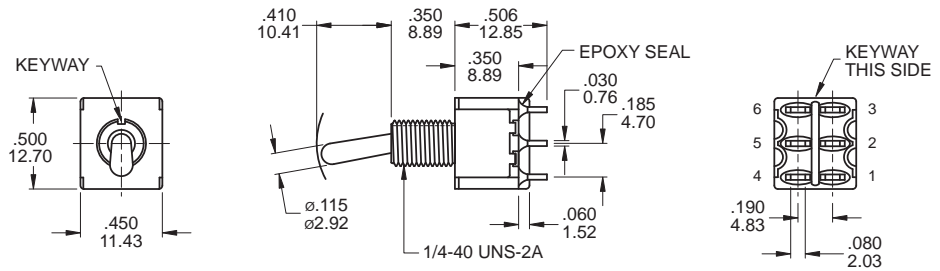
▲ Please check the availability in advance before order

POLE OPTIONS



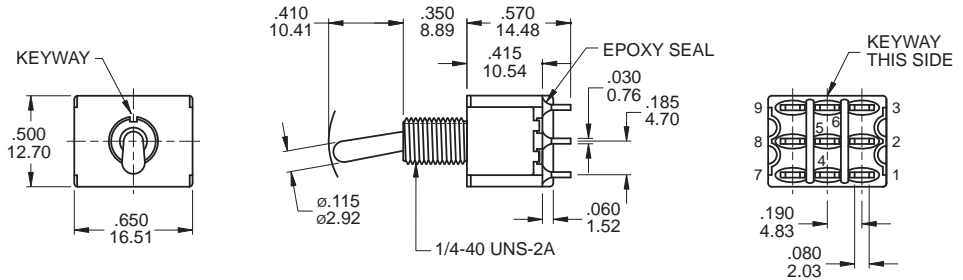
SPDT

Part No. Shown : 1MS1T1B1M1QE



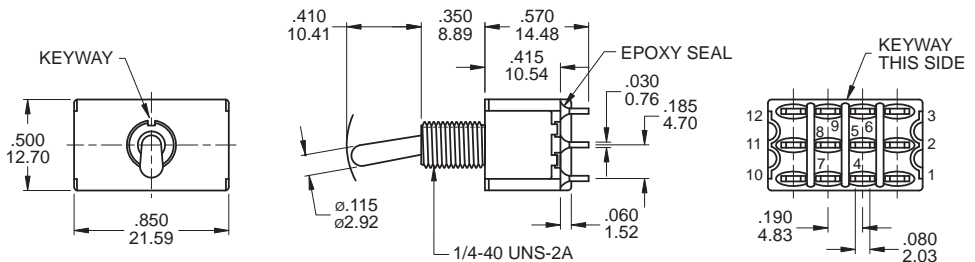
DPDT

Part No. Shown : 1MD1T1B1M1QE



3PDT

Part No. Shown : 1M31T1B1M1QE



4PDT

Part No. Shown : 1M41T1B1M1QE

3-WAY SWITCH

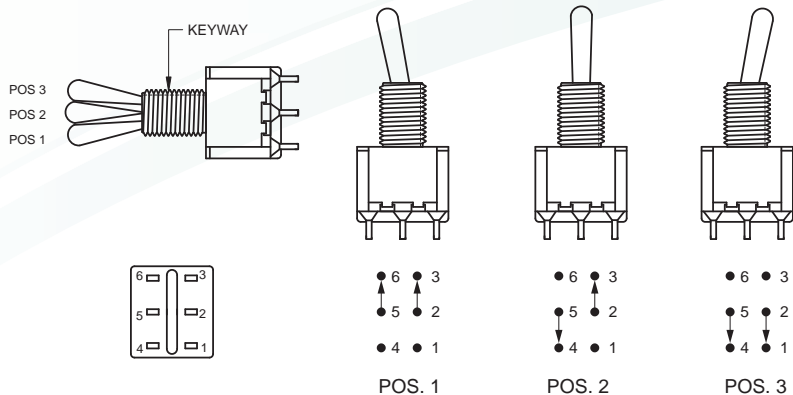
3-Way Wiring Diagram Schematics



1M
Toggle Switches

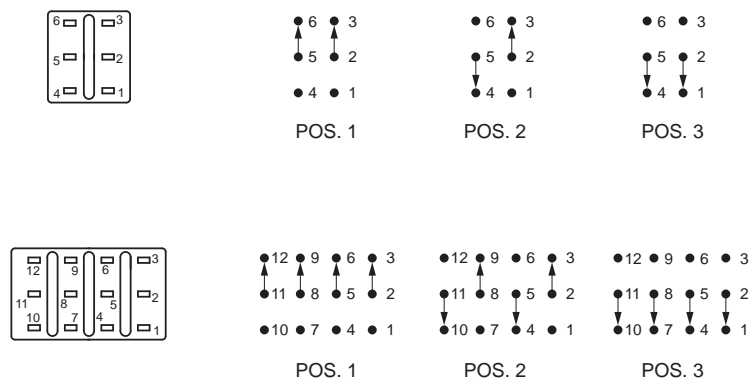
SINGLE POLE, 3 POSITION

Model No.	POS 1	POS 2	POS 3
1MD6	ON	ON	ON
Term. Comm.	2-3,5-6	2-3,5-4	2-1,5-4



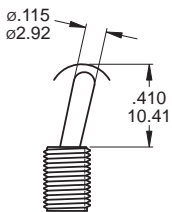
DOUBLE POLE, 3 POSITION

Model No.	POS 1	POS 2	POS 3
1M46	ON	ON	ON
Term. Comm.	2-3,5-6 8-9,11-12	2-3,5-4 8-9,11-10	2-1,5-4 8-7,11-10

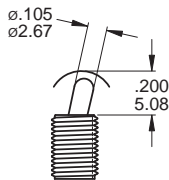


ACTUATOR OPTIONS

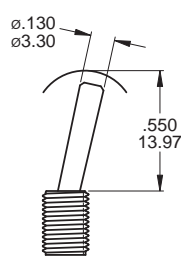
T1 STD



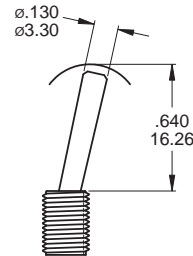
T2



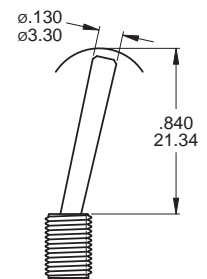
T3



T4

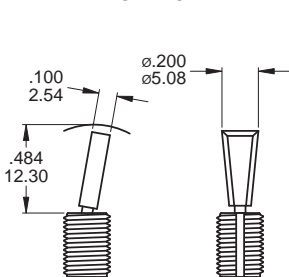


T5



NOTE T1 ~ T5 Actuator shown with standard B1 Bushing ;
 Add .070 (1.78) for B3 Bushing ;
 Subtract .020 (0.51) for B6 Bushing ;
 Std for M1 , M2 Terminal sub .016 (0.40) for M6 , M7 , VSX

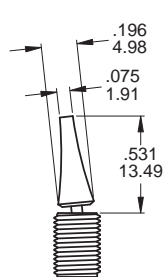
T6 FLATTED WITH ANTIROTATION



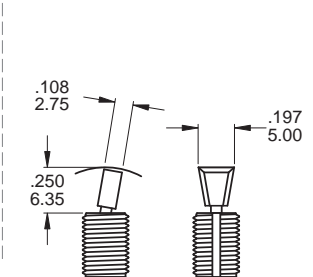
T61



T62



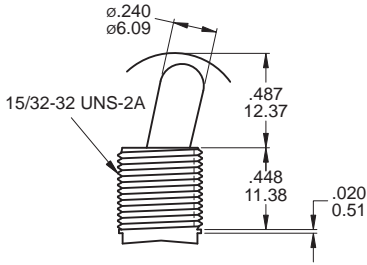
T63



NOTE T6,T6-1,T6-2 ,T63 use with B11, B12, B15, B16 bushing only.

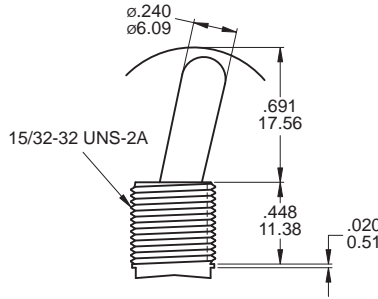


T7



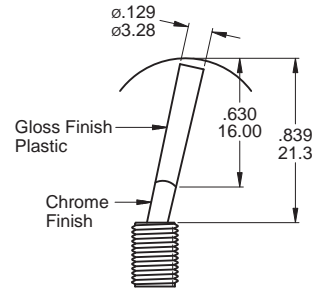
Use with B13 bushing
Use with B18,B20 the lever is antirotation and the size of lever is 13.00mm

T8



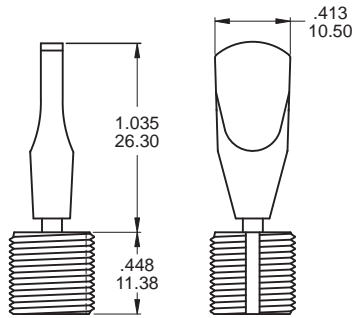
Use with B13 bushing
Use with B18,B20 the lever is antirotation and the size of lever is 18.00mm

T9



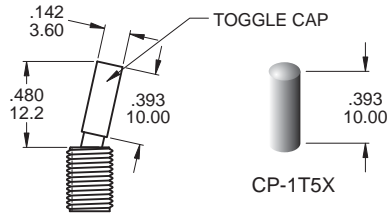
B1 / B2 bushing std with black and red color only (std.)

TA PLASTIC BLACK



Use with B18 bushing only

T11



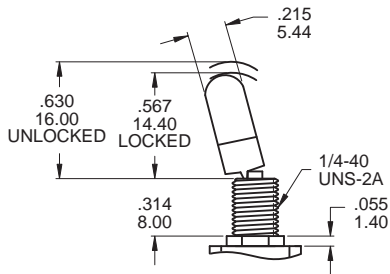
NOTE T11 Actuator shown with standard B1 Bushing ;
Add .070 (1.78) for B3 Bushing ;
Subtract .020 (0.51) for B6 Bushing.
Std for M1,M2 Terminal sub .016 (0.40) for M6,M7.VSX

Plastic No.Color :

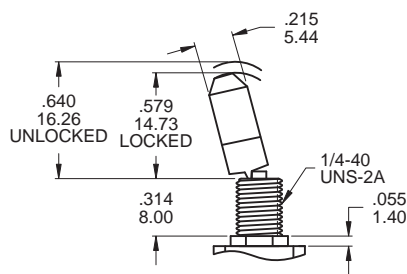
ITEM NO	COLOR
1	White
2	Black (Std)
3	Red
4	Orange
5	Yellow
6	Green
7	Blue
8	Brown
9	Gray

T62 , TA , T9 , T11
ACTUATOR ONLY

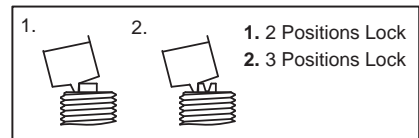
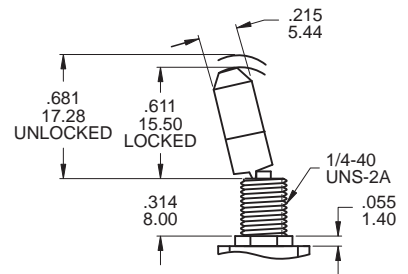
TL1B25



TL2B25

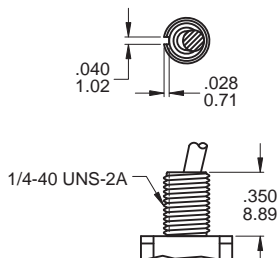


TL3B25

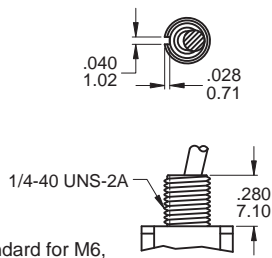


BUSHING OPTIONS

B1 THD STD
B2 NON-THD

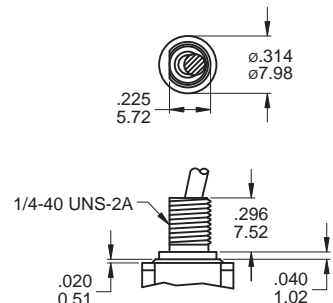


B3 THD
B4 NON-THD

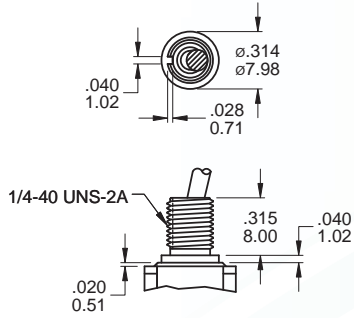


B4 is standard for M6, M7 and VS2-5 termination options.

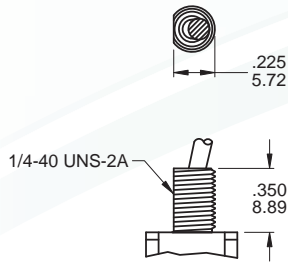
B5 HIGH TORQUE



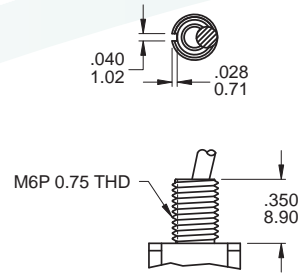
B6 HIGH TORQUE



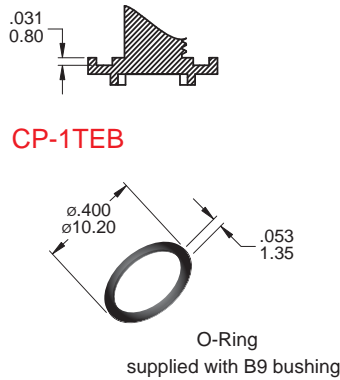
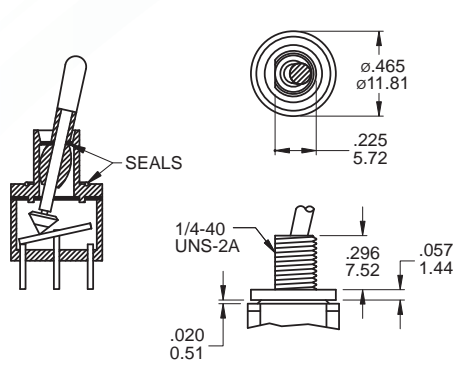
B7 THD STD



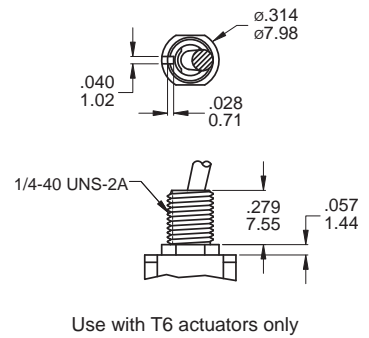
B8 METRIC THD



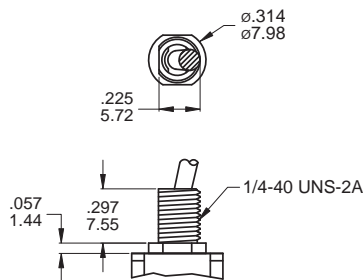
B9 SPLASH PROOF



B11 THD STD B12 NON-THD

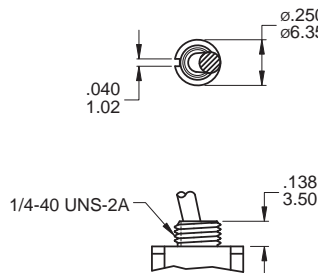


B15 THD STD B16 NON-THD

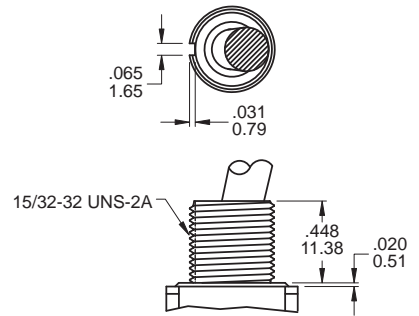


Use with T6 actuators only

B17

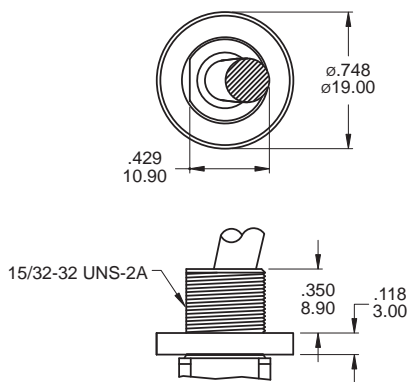


B13



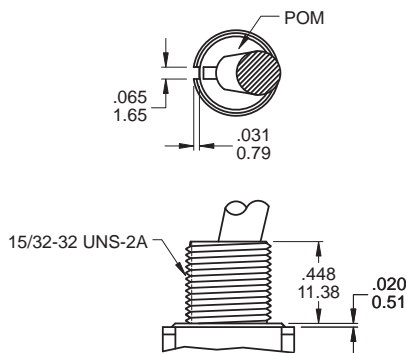
Use with T7, T8 actuators only
B13 Bear strength from top of actuator up to 10kg aside up to 15kg

B14 SPLASH PROOF



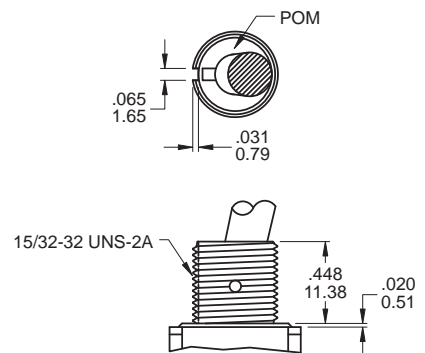
Use with T7, T8 actuators only

B18



Use with T7, T8 and TA actuators only
with Plastic (POM) Insert

B20

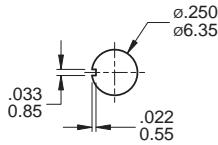


Use with T7, T8 and TA actuators only
with Plastic (POM) Insert

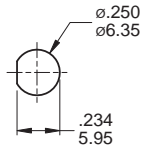
B18, B20 Bear strength from top of actuator up to 20kg aside up to 15kg

PANEL MOUNTING

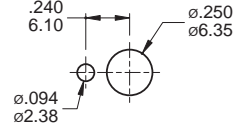
1/4 IN BUSHING



Without locking ring (Keyway)

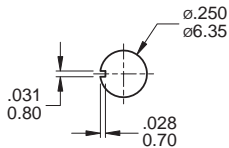


Without locking ring (Flat)

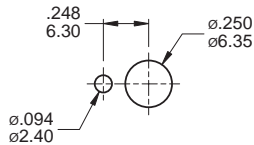


With standard locking ring.

METRIC BUSHING

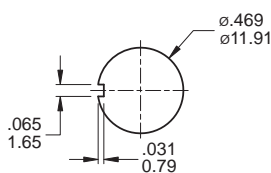


Without locking ring (Keyway)

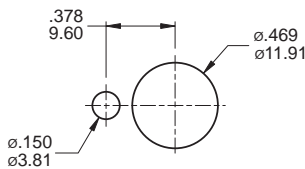


With standard locking ring.

15/32 IN BUSHING

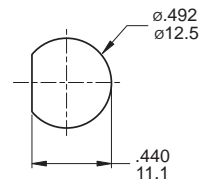


Without locking ring (Keyway)



With standard locking ring.

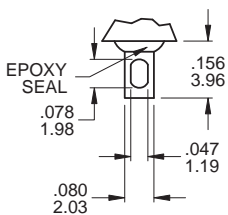
SPLASH PROOF BUSHING



Without locking ring (Flat)

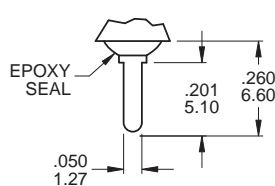
TERMINATION OPTIONS

M1 Solder lug



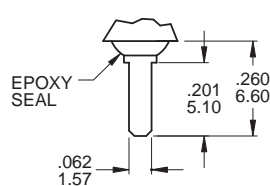
.030(0.76) THK.

M2 PC Thru-hole



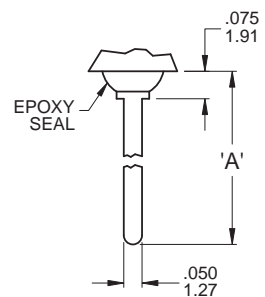
.030(0.76) THK.

M3 Quick connect



.030(0.76) THK.

M5 Wire Wrap



.030(0.76) THK.

OTHER TERMINATION OPTIONS

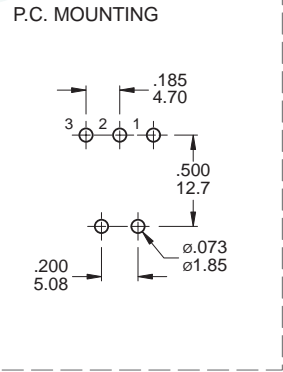
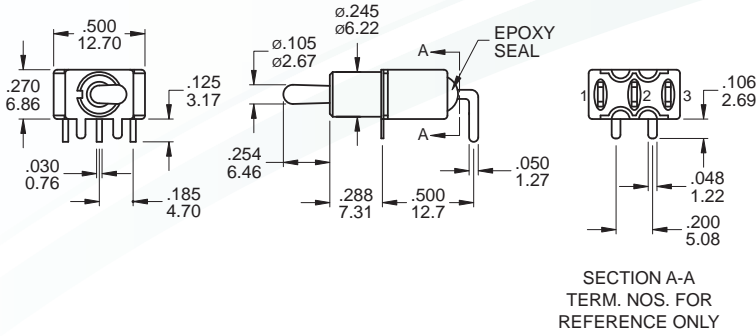
- M6** RIGHT ANGLE P.C. MOUNT
- M7** RIGHT ANGLE P.C. MOUNT
- VS2** VERTICAL BRACKET P.C. MOUNT
- VS3** VERTICAL BRACKET P.C. MOUNT
- VS5** VERTICAL BRACKET P.C. MOUNT

OPTION CODE	DIM. 'A'
M5-1	.736 (18.70)
M5-2	.953 (24.20)
M5-3	.415 (10.55)
M5-4	1.062 (26.97)





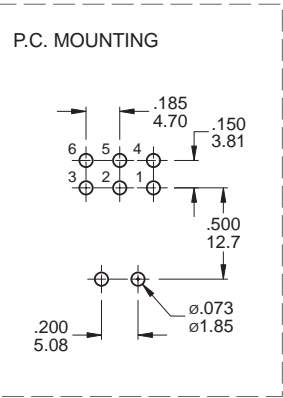
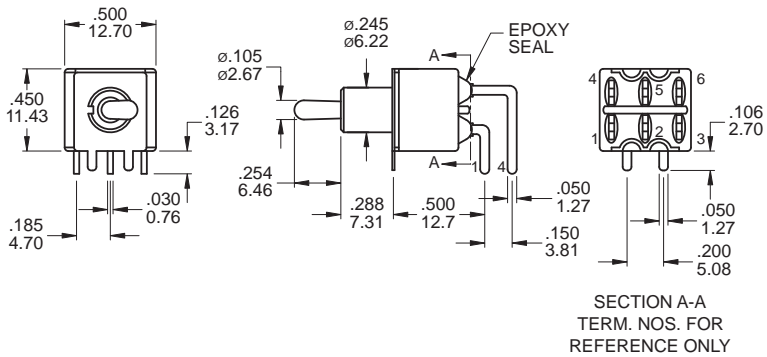
M6



SPDT

Part No. Shown : 1MS1T2B4M6QE

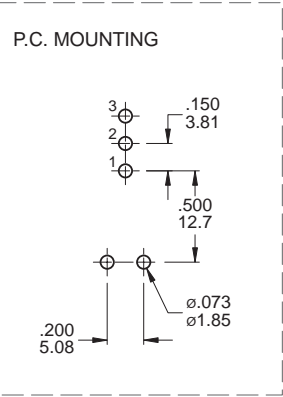
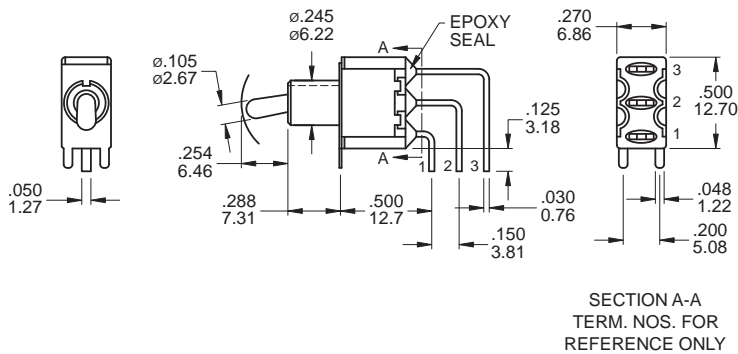
M6



DPDT

Part No. Shown : 1MD1T2B4M6RE

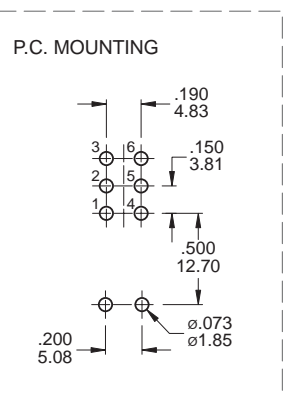
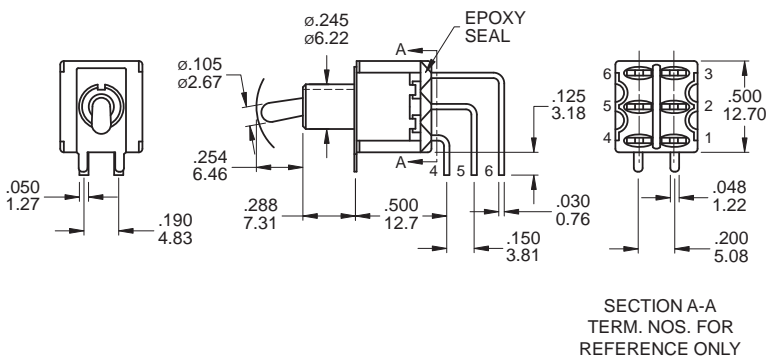
M7



SPDT

Part No. Shown : 1MS1T2B4M7QE

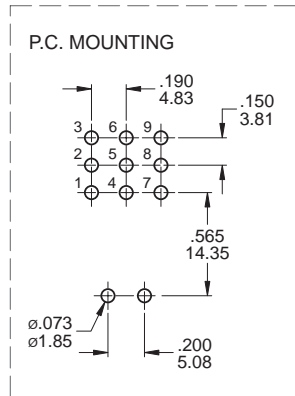
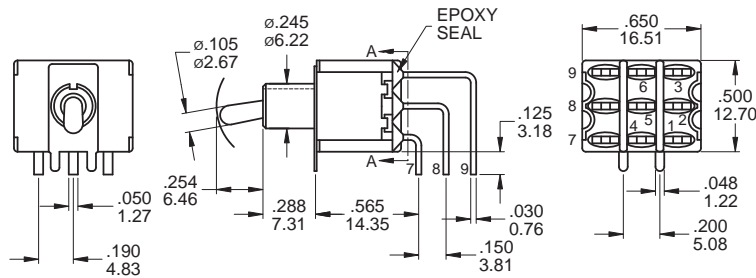
M7



DPDT

Part No. Shown : 1MD1T2B4M7QE

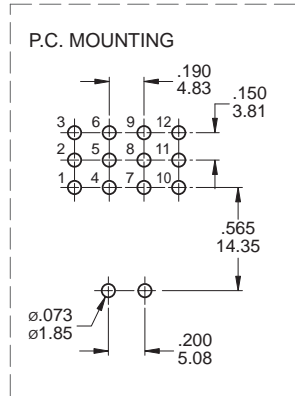
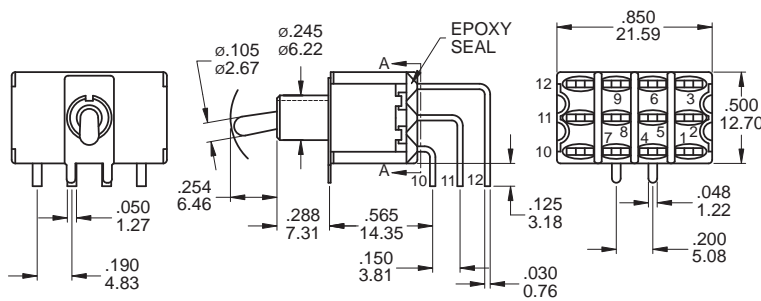
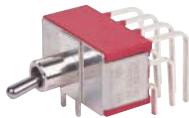
M7



3PDT

Part No. Shown : 1M31T2B4M7QE

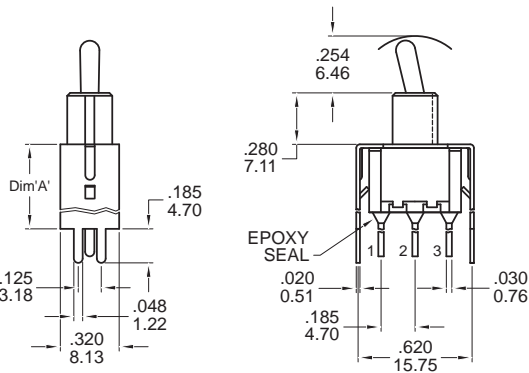
M7



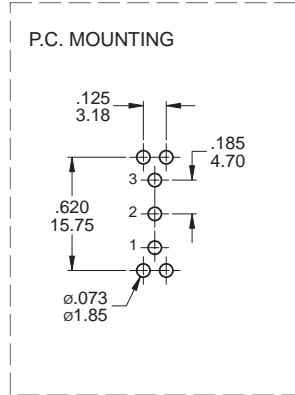
4PDT

Part No. Shown : 1M41T2B4M7QE

VS2 - VS3



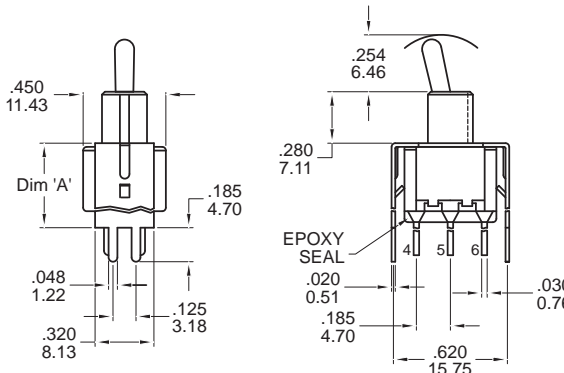
OPTION CODE	DIM. 'A'
VS2	.460 11.68
VS3	.630 16.00



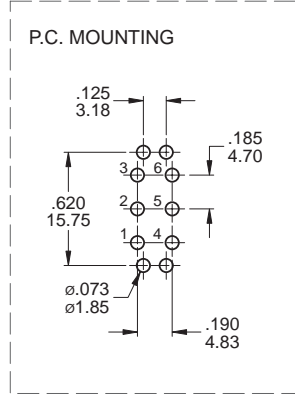
SPDT

Part No. Shown : 1MS1T2B4VS2QE

VS2 - VS3



OPTION CODE	DIM. 'A'
VS2	.460 11.68
VS3	.630 16.00



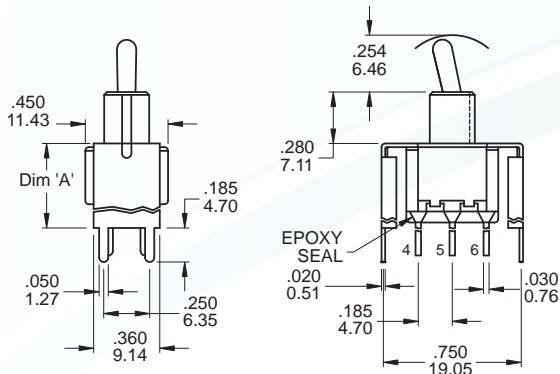
DPDT

Part No. Shown : 1MD1T2B4VS3QE



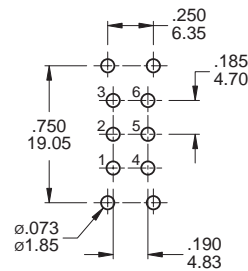
1M
Toggle Switches

VS5



OPTION CODE	DIM. 'A'
VS4	.460 11.68
VS5	.630 16.00

P.C. MOUNTING

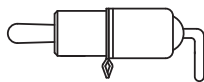
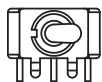


DPDT

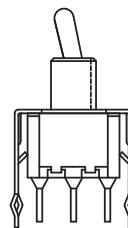
Part No. Shown : 1MD1T2B4VS5QE

SNAP-IN TERMINATION OPTIONS

M6N

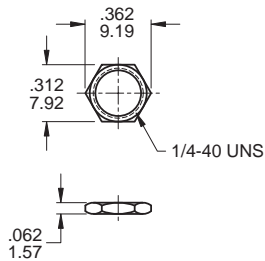


V2N



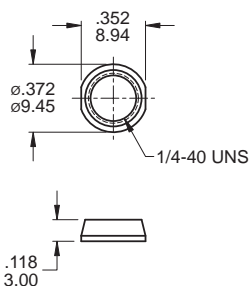
HARDWARE

1/4 NUTS HDW2

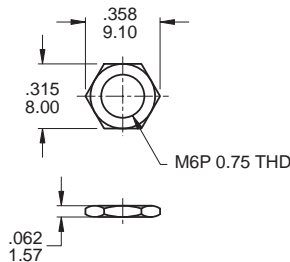


Supplied standard with B1, B3, B5, B6 and B9 options

DRESS NUT HDW3

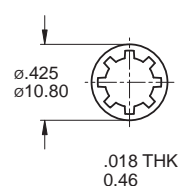


METRIC NUT HDW6



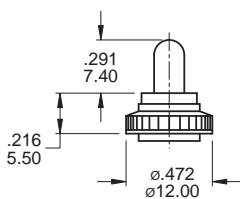
Supplied standard with B8 metric bushing

LOCK WASHER HDW11



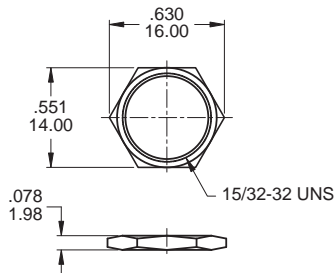
Supplied standard with B1 / B3 bushing

OPTIONAL RUBBER HOOD SEALING



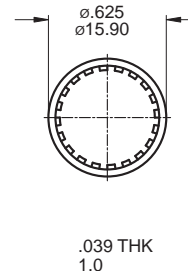
K1=Metric
E1=Inch (Std.)
for actuator T1, T2 and
B1, B3, B5, B6 Bushing only

15/32 NUTS HDW4



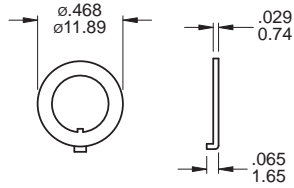
Supplied standard with B13 bushing

LOCK WASHER HDW12



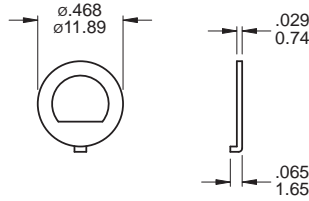
Supplied standard with B13 bushing

HDW15



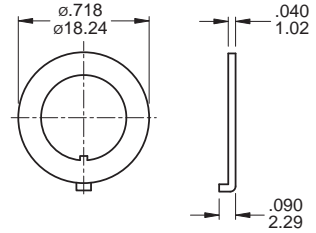
Locking ring supplied standard

HDW16



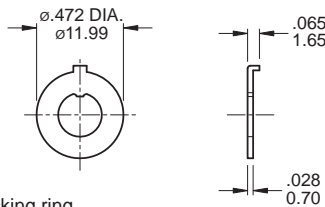
Locking ring supplied with B5 bushing

HDW17



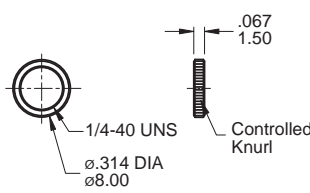
Locking ring supplied with B13,B18,B20 bushing

HDW18



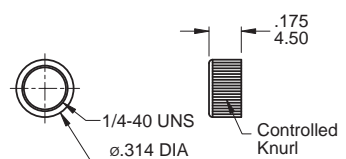
Locking ring supplied with B8 bushing

HDW19



NU-1M18

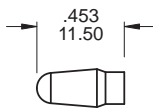
HDW20



NU-1M24

OPTIONAL TOGGLE CAP

CP-T1XX



Use with T1

CAP Color :

ITEM NO	COLOR
1	White
2	Black (Std)
3	Red
5	Yellow
6	Green
7	Blue
9	Gray

CONTACT MATERIAL OPTIONS

	CONTACT PLATING	TERMINAL PLATING	RATINGS
Q	Silver	Q = Silver	5 Amps with resistant load @ 120VAC or 28VDC 2 Amps with resistant load @ 250VAC
S		S = Silver,pure - tin	
C	Gold over Silver	C = Gold over silver	
K		K = Gold over silver,pure - tin	
R	Gold	R = Gold	0.4 Volt - Amps (VA) max. @ 20V max. (AC or DC)
G		G = Gold,pure - tin	

SOLDERING PROCESSES

MANUAL SOLDERING: Use soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder.

WAVE SOLDERING: Recommended Soldering Temperature: 260 ± 5°C

Duration of Solder Immersion: Max 5 sec. (PCB is 1.6mm in thickness)

